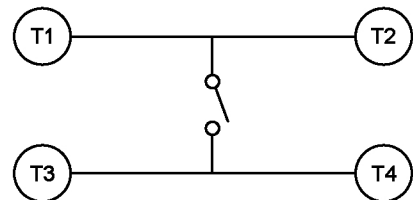


CIRCUIT DIAGRAM



Compliance: RohS II (2011/65/EU)

Tolerances: ±0.2mm	Date	Name
	07/09	dr
Travel	09/18	dr
Modifications	Date	Name

TS 21 x

30 18 91

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knitter-switch

Specifications:

Contact rating: 50mA, 12V DC
 Contact resistance: 100mOhm max.
 Insulation resistance: 100MOhm min.
 Dielectric strength: 250V AC (50/60Hz) for 1 minute
 Operating temperature: -25°C to +70°C
 Storage temperature: -30°C to +80°C
 Operating force: x, see table
 Soldering conditions: pre-heat: max. 120°C, max. 360sec.
 soldering: max. 265°C, max. 10sec.
 Travel: 0.35 +/-0.1 mm
 Material: Cover: stainless steel
 Stem: high-temp. thermoplastic nylon UL94V-0
 Contact: phosphor bronze, with silver cladding
 Terminal: brass, with silver cladding
 Base: high-temp. thermoplastic nylon UL94V-0, molded black

x	Operating force (gf)	Stem color	Life cycles
N	160 +/-50	brown	200 000
R	260 +/-50	red	100 000
S	320 +/-80	salmon	100 000
Y	520 +/-130	yellow	100 000

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Tolerances: ±0.2mm			Date	Name	TS 21 x
			07/09	dr	
			knitter-switch		30 18 91
Travel	09/18	dr			Page 2/2
Modifications	Date	Name			